

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. CL1-068/2129 C0

for the bonding process, according to DIN 6701-2
for company

Promens Zlín a.s.

Headquarters: Cecilka 38, Příluky, 760 01 Zlín, Czech Republic
Workshop: U Tescomy 274, Příluky, 760 01 Zlín, Czech Republic

ID: 253 25 442

The company has demonstrated compliance with the standard


DIN 6701-2:2015

Class of bonded joints A2

An integral part of the certificate is Appendix No. 1

Certification validity until: 15.12.2024
Certification validity from: 16.12.2021
Date of issue: 16.12.2021




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.
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Appendix No. 1 to the Certificate No. CL1-068/2129 C0

1. Scope: **Components of railway vehicles, class A3**
2. Products standards: **DIN 6701 part 2 - 4**
3. Area of validity the bonding process:
- 3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	F, D, S
Pre-treatment methods:	-
Production methods:	TK, HU
Test methods:	DT, VIS
Degree of mechanization:	M, TM

- 3.2 Range of use:

Design of bonding	-
Process planning of bonding	A2
Production of bonding	A2
Repair works of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

- 3.3 Certification scope and restrictions:

Classified bonding is performed in the room no. 101-1.10.

4. Responsible adhesive bonding supervisory staff:

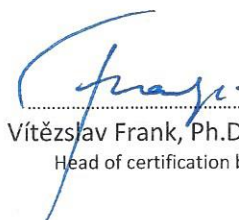
Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Hynek Dědek	03.11.1986	EAS	Responsible bonding supervisor/ 2
Mr. Tomáš Krajča	22.06.1991	EAB	Bonding supervisor / 3

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